



FITTING INSTRUCTIONS

Part Number: **3500140**

Product

Description: **HAWSE F/LEAD SPACER KIT**

Suited to

Bars: **ALL RECESSED / OFFSET MOUNT HOLE TYPES.**

ARB 4x4 ACCESSORIES

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HAVE AVAILABLE THESE SAFETY ITEMS WHEN FITTING PRODUCT:

Protective eyewear



Hearing protection



NOTE: 'WARNING' notes in the fitting procedure relate to OHS situations, where to avoid a potentially hazardous situation it is suggested that protective safety gear be worn or a safe work procedure be employed. If these notes and warnings are not heeded, injury may result.

FASTENER  TORQUE SETTINGS:

| SIZE | Torque Nm | Torque lbft |
|------|-----------|-------------|
| M6 | 9Nm | 7lbft |
| M8 | 22Nm | 16lbft |
| M10 | 44Nm | 32lbft |
| M12 | 77Nm | 57lbft |

PARTS LISTING

| APPLICATION. | PART NO. | QTY | DESCRIPTION |
|----------------------|----------|-----|------------------------------|
| HAWSE KIT TO BULLBAR | 6151638 | 2 | BOLT M10X1.5X40 PC8.8 |
| | 6151321 | 2 | NUT FLANGE M10X1.5 ZP |
| | 3195139 | 1 | HAWSE RELOCATION PLATE1 10mm |
| | 3195140 | 2 | HAWSE RELOCATION PLATE2 4mm |
| | 3195141 | 2 | HAWSE RELOCATION PLATE3 8mm |

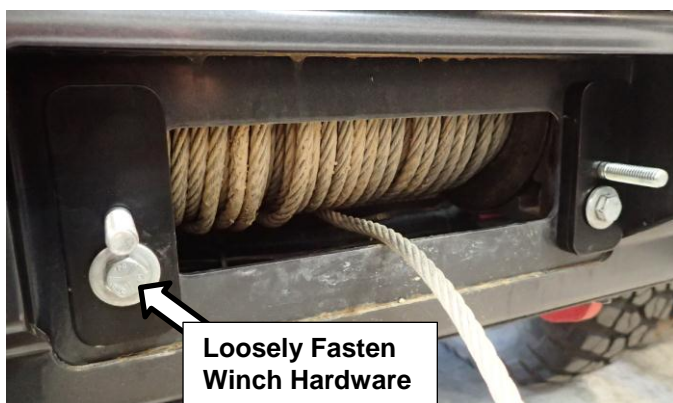
FITTING PROCEDURE



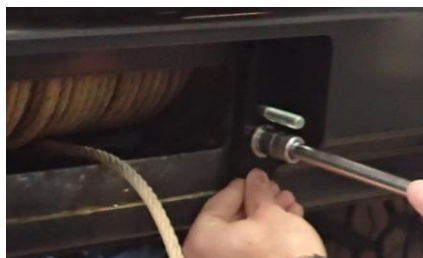
1. Press hex heads of M10x1.5x40 mounting bolts into 8mm thick plates as shown.



2. Place 4mm thick plates over M10 bolts and align lower 12mm holes.



3. Loosely fasten plate & bolt assemblies to lower mounting positions of winch using hardware supplied with winch.



***DEPENDING ON WINCH HARDWARE, LONGER BOLTS MAY BE REQUIRED**



4. Place 10mm thick plate over mounting bolts and tighten winch bolts to torque specification.



M10 or 3/8 UNC - 44 Nm.




M12 - 77 Nm.



5. Assemble hawse onto M10x1.5x40 mounting bolts and fasten with M10x1.5 flange nuts.

Torque to Specification.

 M10 or 3/8 UNC - 44 Nm.

